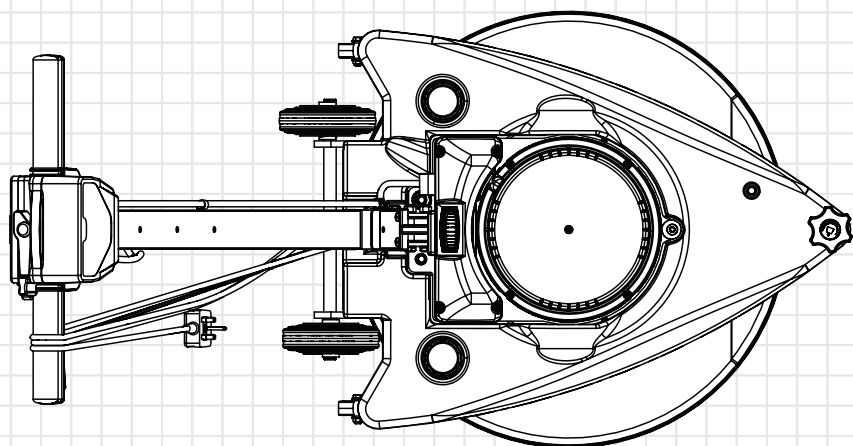
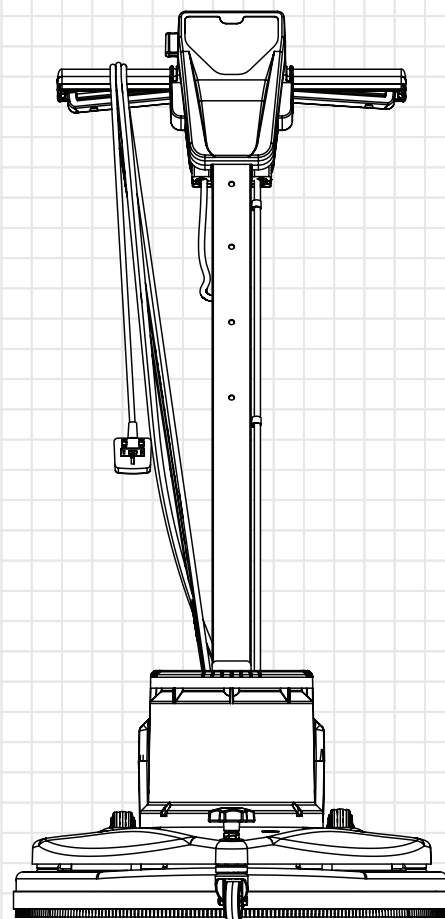
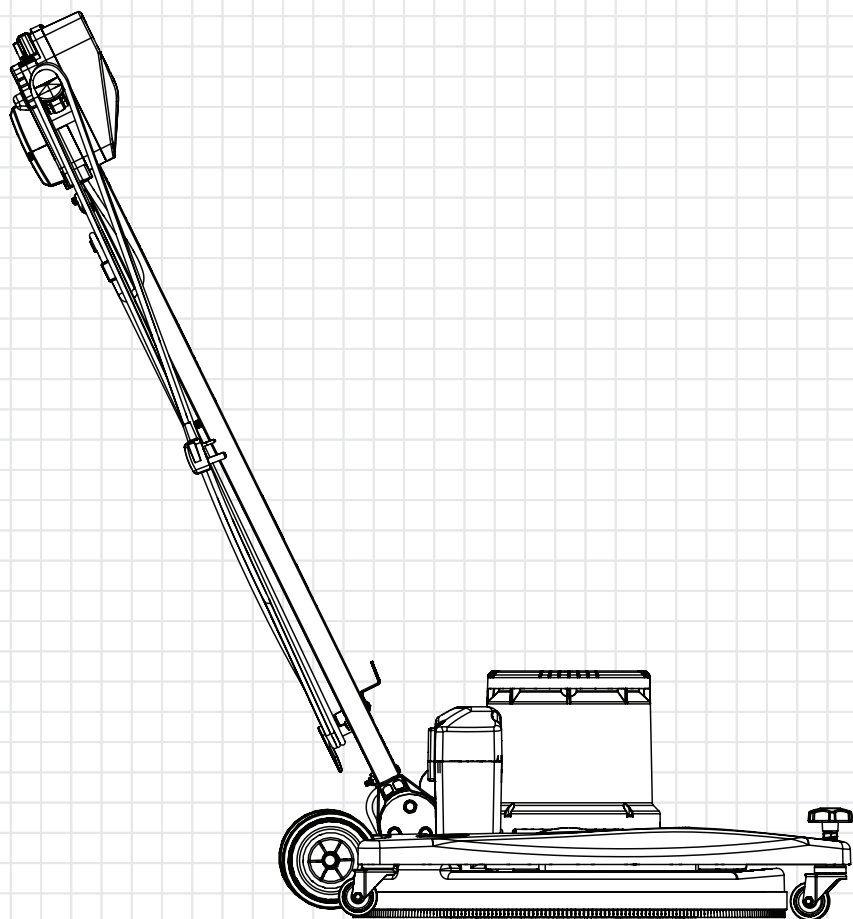


HNS1550G



Service Engineer Exploded Drawings



DISCLAIMER:

These drawings are for part order reference only and intended for service engineers use.

The installation of Genuine Numatic spare parts should only be executed by Certified Numatic service engineers who specialised and familiar with all relevant safety regulations.

Numatic International Ltd do not accept responsibility or liability for any loss or damage to property or person if repairs or servicing of products are carried out by non-certified persons.

Specifications and parts are subject to change without notice.

HAFTUNGSAUSSCHLUSS:**DE**

Diese Zeichnungen dienen nur als Referenz für Teilebestellungen und sind nur für den Gebrauch durch Servicetechniker bestimmt.

Die Montage von originalen Numatic-Ersatzteilen darf nur von zertifizierten Numatic-Servicetechnikern ausgeführt werden, die mit allen relevanten Sicherheitsvorschriften vertraut sind.

Numatic International Ltd übernimmt keine Verantwortung oder Haftung für Verluste oder Schäden an Eigentum oder Personen, wenn Reparaturen oder Wartungsarbeiten an Produkten von nicht zertifizierten Personen durchgeführt werden.

Technische Daten und Teile können ohne vorherige Ankündigung geändert werden.

CLAUDE DE NON-RESPONSABILITÉ:**FR**

Ces schémas sont fournis à titre de référence de commande de pièces uniquement et sont destinés aux techniciens de maintenance.

L'installation de pièces de rechange Numatic d'origine doit être effectuée uniquement par des techniciens de maintenance Numatic certifiés spécialisés et familiarisés avec toutes les règles de sécurité applicables.

Numatic International Ltd décline toute responsabilité en cas de perte ou de dommage matériel ou personnel si des réparations ou l'entretien des produits sont effectués par des personnes non certifiées.

Les spécifications et les pièces sont susceptibles d'être modifiées sans préavis.

DISCLAIMER:**NL**

Deze tekeningen zijn uitsluitend bedoeld als referentie voor het bestellen van onderdelen en voor gebruik door servicemonteurs.

De installatie van originele reserveonderdelen van Numatic mag alleen worden uitgevoerd door gecertificeerde servicemonteurs van Numatic die gespecialiseerd zijn en bekend zijn met alle relevante veiligheidsvoorschriften.

Numatic International Ltd aanvaardt geen verantwoordelijkheid of aansprakelijkheid voor verlies of schade aan eigendommen of personen als reparaties of onderhoud aan producten worden uitgevoerd door niet-gecertificeerde personen.

Specificaties en onderdelen kunnen zonder voorafgaande kennisgeving worden gewijzigd.

RENÚNCIA DE RESPONSABILIDADE:**PT**

Estes desenhos servem apenas como referência para a encomenda de peças e destinam-se a ser utilizados pelos técnicos de assistência.

A instalação de peças sobresselentes genuínas da Numatic só deve ser efetuada por técnicos de assistência certificados da Numatic que se especializem e familiarizem com todos os regulamentos de segurança relevantes.

A Numatic International Ltd não aceita qualquer responsabilidade por perdas ou danos materiais ou pessoais se as reparações ou a manutenção dos produtos forem efetuadas por pessoas não certificadas.

As especificações e as peças estão sujeitas a alterações sem aviso prévio.

ESCLUSIONE DI RESPONSABILITÀ:**IT**

Questi disegni sono forniti solo come riferimento per l'ordine dei componenti e sono destinati all'uso da parte dei tecnici dell'assistenza.

L'installazione di ricambi originali Numatic deve essere eseguita esclusivamente da tecnici dell'assistenza certificati Numatic specializzati e a conoscenza di tutte le norme di sicurezza pertinenti.

Numatic International Ltd non si assume alcuna responsabilità per eventuali perdite o danni alla proprietà o alle persone se le riparazioni o la manutenzione dei prodotti vengono eseguite da persone non certificate.

Le specifiche e le parti sono soggette a modifiche senza preavviso.

EXENCIÓN DE RESPONSABILIDAD:

ES

Estos esquemas solo se muestran como referencia para pedir piezas y para su uso por parte de ingenieros de mantenimiento.

La instalación de recambios originales de Numatic solo deben realizarla los ingenieros de mantenimiento homologados de Numatic que estén especializados y familiarizados con las normativas de seguridad pertinentes.

Numatic International Ltd no acepta la responsabilidad de cualquier pérdida o daño a la propiedad o a las personas si las reparaciones o el mantenimiento de los productos se llevan a cabo por personas sin certificación.

Las especificaciones y piezas están sujetas a cambios sin previo aviso.

ZASTRZEŻENIE:

PL

Rysunki te służą wyłącznie do celów referencyjnych podczas zamawiania części i są przeznaczone do użytku przez inżynierów serwisowych.

Montaż oryginalnych części zamiennych Numatic powinien być wykonywany wyłącznie przez certyfikowanych serwisantów firmy Numatic, którzy posiadają odpowiednie kwalifikacje i znają wszystkie odpowiednie przepisy bezpieczeństwa.

Firma Numatic International Ltd nie ponosi odpowiedzialności za jakiegokolwiek straty lub szkody majątkowe i osobiste, jeśli naprawy lub serwisowanie produktów są przeprowadzane przez osoby nieposiadające certyfikatu.

Dane techniczne i części mogą zostać zmienione bez powiadomienia.

FRISKRIVNINGSKLAUSUL:

SV

Dessa ritningar är endast avsedda för referens vid beställning av reservdelar och är avsedda för servicetekniker.

Installation av originalreservdelar från Numatic får endast utföras av certifierade Numatic-servicetekniker som specialiserar sig på och känner till alla relevanta säkerhetsföreskrifter.

Numatic International Ltd påtar sig inget ansvar för förlust eller skada på egendom eller person om reparationer eller service av produkter utförs av icke-certifierade personer.

Specifikationerna och produktens delar kan ändras utan föregående meddelande.

VASTUUVAPAUSLAUSEKE:

FI

Nämä piirrokset on tarkoitettu ainoastaan osien tilaamisen avuksi ja ainoastaan huoltoinsinöörien käyttöön. Aitoja Numatic-varaosia saavat asentaa vain sertifioidut Numatic-huoltoinsinöörit, jotka ovat perehtyneet kaikkiin asiaankuuluviin turvamääräyksiin.

Numatic International Ltd ei ole vastuussa mistään omaisuus- tai henkilövahingoista, jos sertifioidut henkilöt ovat korjanneet tai huoltaneet tuotteita.

Teknisiä ominaisuuksia ja osia voidaan muuttaa ilman erillistä ilmoitusta.

ANSVARSRASKRIVELSE:

DA

Disse tegninger er kun til reference for reservedelsordrer og er beregnet til serviceteknikere.

Montering af originale Numatic-reservedele må kun udføres af certificerede Numatic-serviceteknikere, der er specialiseret i og har kendskab til alle relevante sikkerhedsbestemmelser.

Numatic International Ltd påtager sig intet ansvar for tab eller skade på ejendom eller person, hvis reparationer eller service på produkter foretages af ikke-certificerede personer.

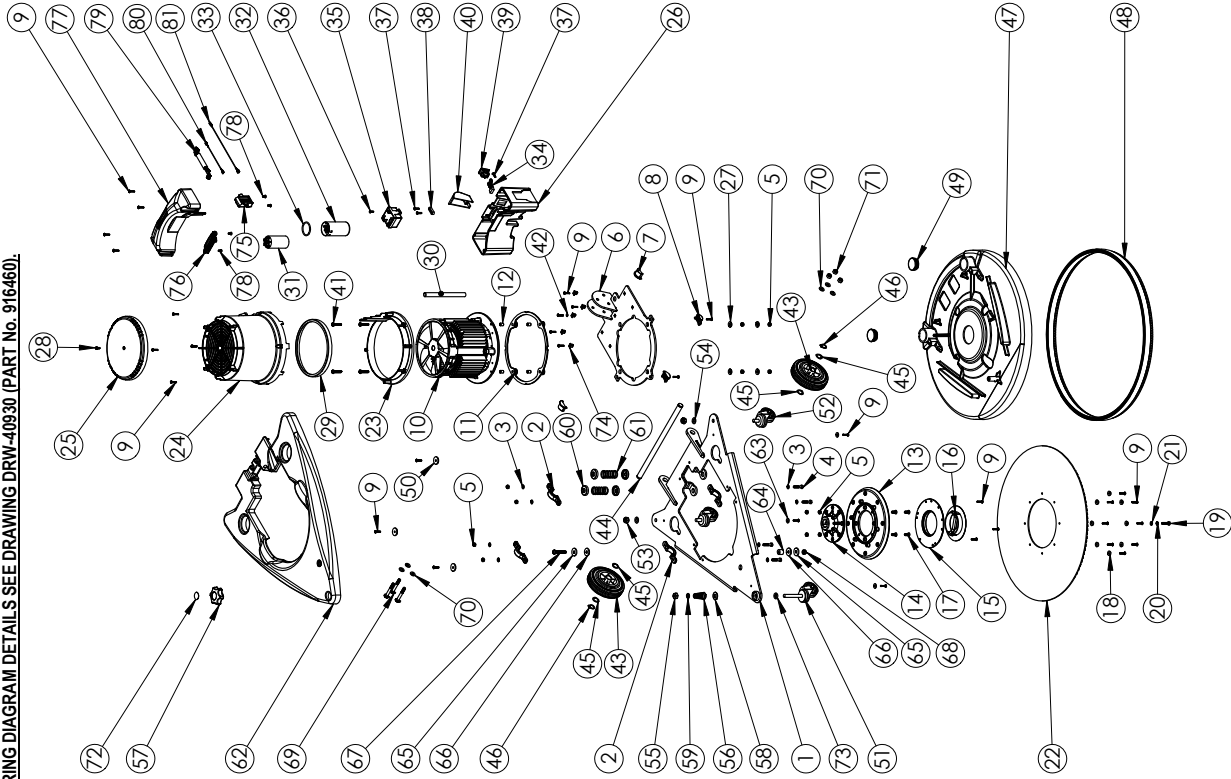
Specifikationer og dele kan ændres uden varsel.

Numatic International Spare Parts

Model No: HNS 1550 HURRICANE MOTOR BASE ASSEMBLY EXP

NB: FOR WIRING DIAGRAM DETAILS SEE DRAWING DRW-40930 (PART No. 916460).

916914
DRAWING: DRW-41506
ISS:A01



Numatic International Spare Parts

Model No: HNS 1550 HURRICANE MOTOR BASE ASSEMBLY EXP

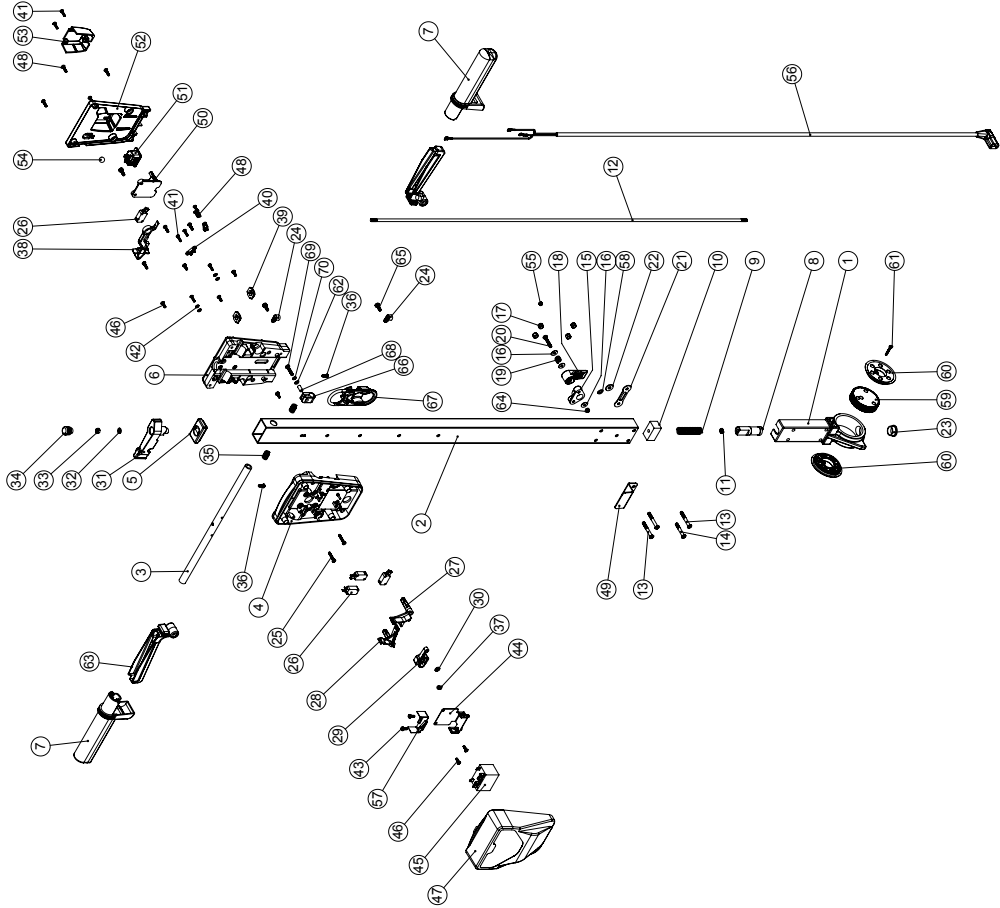
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	900793	MAIN PLATE WELDED ASSEMBLY	1
2	900114	PIVOT SUPPORT CASTING	1
3	219660	M6 FORM B STAINLESS STEEL WASHER	4
4	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	8
5	219642	M6 STAINLESS STEEL NYLON INSERT NUT	4
6	900087	MOTOR PLATE WELDED ASSEMBLY	12
7	900100	CENTRE PIVOT BOTTOM MOUNTING	1
8	900099	CENTRE PIVOT TOP MOUNTING	2
9	219568	N08 3/4 INCH LG POZ-PAN SCREW STAINLESS STEEL PLASTITE	32
10	916257	OLYMPIA INDUCTION MOTOR 230V 50HZ 1500W 1450RPM 4 POLE DIRECT DRIVE	1
11	227557	BOTTOM MOTOR GASKET	1
12	900112	11MM X OD 8.75MM SPACER	1
13	900124	DRIVE BOARD SUPPORT MOUNTING	4
14	900110	COUPLING CASTING	1
15	217501	CENTRE MOUNTING TYPE A	1
16	217500	PAD HOLDER CLIP MOUNTING	1
17	291012	M6 X 16MM LONG COUNTERSUNK MILD STEEL Z/P SOCKET SCREW	1
18	219573	SCREW INSULATOR	4
19	219925	M6 X 25MM LONG STAINLESS STEEL HEX SCREW	8
20	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL	1
21	219870	M6 FORM A WASHER STAINLESS STEEL	1
22	900103	BURNISHER 508MM DRIVE BOARD	1
23	905781	BOTTOM SECTION MOUNTING (GREY)	1
24	905780	HFM MID SECTION MOUNTING PRINTED (1500W) (GREY)	1
25	237503	HFM LID MOUNTING (HFM)	1
26	905793	HFM CAPACITOR BOX BOTTOM MOUNTING C/W INSERT (GREY)	1
27	219647	M6 FORM G STAINLESS STEEL WASHER	1
28	219471	M4 X 12MM LONG POZI PAN SEMS SCREW	4
29	237412	HFM TOP MOTOR GASKET	1
30	330086	MOTOR WIRE SLEEVE	1
31	220897	MOTOR RUN CAPACITOR 25 MFD 450V	1
32	205834	MOTOR START CAPACITOR 150MFD 280V C/W 39K 39K RESISTOR AND M8 STUD	1
33	230136	O RING 39.5MM ID X 3 DIA	1
34	902715	SUPPRESSOR ASSEMBLY	1
35	902715	SINGLE SPEED RELAY 230V, RVAGN0D	1
36	219318	N08 X 1/2 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)	1
37	219914	N08 X 5/8 INCH LONG POZI-PAN PLASTITE STAINLESS STEEL SCREW	3
38	227008	BLACK CABLE CLAMP	1
39	220584	RENDAR CLIP IN PLUG	1
40	229213	PLUG COVER	1
41	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW	1
42	219688	M4 FORM A STAINLESS STEEL WASHER	4
43	229060	WHEEL GREY BLACK HUB	1
44	900109	AXLE	2
45	219219	21.5MM X 16.3MM WAVE WASHER	1
46	229051	EXTERNAL CIRCLIP	4
47	900088	DECK MOUNTING	2
48	900113	BURNISHER EXTRUSION WITH BRUSH FILL (CUT TO 1730MM MAX)	1
49	229400	BLACK END STOP	2
50	900122	WASHER (OD25MM ID5MM)	2
51	900832	50MM CASTOR WITH GREY RUBBER TYRE M10 X 70 (BL)	3
52	900106	50MM CASTOR WITH GREY RUBBER TYRE M10 X 20	1
53	219897	M10 STAINLESS STEEL NYLON INSERT NUT	2
54	219903	M10 FORM A STAINLESS STEEL WASHER	2
55	219963	M10 STAINLESS STEEL FULL NUT	2
56	228175	CONICAL SPRING	1
57	903281	M10 LOBE KNOB (RED)	1
58	900119	SPACER	1
59	900120	WASHER (OD16MM ID10MM)	1
60	900121	SPRING RETAINER MOUNTING	4
61	208762	SPRING (0557160)	2
62	055744	CHASSIS COUPLER MOUNTING (GREY)	1
63	219644	M5 FORM G STAINLESS STEEL WASHER	3
64	900104	SPACER (OD16MM ID8MM)	1
65	900115	WASHER (OD25MM ID8MM)	2
66	900116	WASHER (OD25MM SOCKET)	2
67	219622	M8 X 45MM LONG SOCKET BUTTON STAINLESS STEEL HEAD BOLT	1
68	219639	M8 STAINLESS STEEL NYLON INSERT NUT	1
69	219066	M8 45MM LG HEX BOLT STAINLESS	3
70	219010	M8 FORM A WASHER	6
71	219078	NUT M8 NYLON INSERT Z/PL	3
72	900133	LOAD STICKER	1
73	219964	NYLON WASHER (18MM OD X 10.4MM ID X 3MM THICK)	1
74	900886	NYLON GROMMET NUT PLASTIC INSERT TO SUIT NO 8 PLASTITE SCREW	1
75	208891	POWER MONITOR PCB ASSY	5
76	900978	LCD MODULE ASSEMBLY	1
77	905783	CAPACITOR TOP MOUNTING C/W LCD WINDOW (GREY)	1
78	219657	N08 X 3/8 INCH LONG POZI PAN PLASTITE SCREW	4
79	901260	LOOM ASSEMBLY 5 CRT	1
80	901315	LINK WIRE BLUE 125 TM6 FASTON FASTON	1
81	901313	LINK WIRE BROWN 200 TM5 FASTON FASTON	1

Numatic International Spare Parts
Model No: HNS-1550 HANDLE ASSEMBLY EXP

900466
DRAWING: DRW-17943 ISS:A11
12/07/2017

Internal Code:
PRO

NB: FOR WIRING SEE DRAWING: WD-17189



Numatic International Spare Parts
Model No: HNS-1550 HANDLE ASSEMBLY EXP

ITEM:	PART No:	Description	Comments	QTY.
1	900398	HANDLE CASTING MACHINED (HNS VERSION)		1
2	429136	HFM HANDLE TUBE PAINTED (1025mm)		1
3	338269	CROSS TUBE		1
4	227576	FRONT INNER HALF MOULDING		1
5	227582	HANDLE PLUG MOULDING	G - RANGE USE 903546	1
6	227577	REAR INNER HALF MOULDING		1
7	227580	HAND GRIP MOULDING		2
8	229073	GEAR LOCKING PIN		1
9	229138	SPRING		1
10	229030	ANTI VIBRATION PAD		1
11	219099	M6 HALF NUT		1
12	208432	1035MM HANDLE LOCKING ROD		1
13	219881	M6 X 45MM SOCKET BUTTON HEAD BOLT		3
14	219807	M6 X 40MM LONG SOCKET BUTTON HEAD BOLT		1
15	227806	CABLE RELEASE BASE MOULDING	G - RANGE USE 903882	1
16	219644	M5 FORM G STAINLESS STEEL WASHER		3
17	219088	M6 NYLON INSERT NUT		4
18	227807	CABLE RELEASE TOP MOULDING		1
19	206599	SPRING (REF:C6514370)	G - RANGE USE 903883	1
20	219720	M5 X 30MM LONG STAINLESS STEEL POZI PAN SCREW		1
21	229139	CABLE CLAMP		1
22	219008	M6 FORM G WASHER		1
23	229099	25MM DIA HOLE PLUG		1
24	219383	P CLIP		2
25	219811	N08 X 1 INCH LONG POZI-PAN SELF TAP SCREW		2
26	229483	SNAP ACTION SWITCH		4
27	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING		1
28	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING		1
29	227587	CENTRE SWITCH OPERATING LEVER MOULDING		1
30	219805	4MM SPIREX		1
31	227583	ADJUSTMENT LEVER MOULDING	G - RANGE USE 903545	1
32	219493	M6 NYLON WASHER		1
33	219642	M6 STAINLESS STEEL NYLON INSERT NUT		1
34	20638V	19MM BLACK TUBE END STOP		1
35	219803	TRIGGER COMPRESSION SPRING		2
36	219270	N08 X 1/2 INCH LONG POZI PAN SELF TAP SCREW		2
37	219804	SWITCH COMPRESSION SPRING		1
38	227584	INTERLOCK LEVER MOULDING		1
39	237487	BLANKING PLUG WITH HOLE		2
40	229669	LOLINE HANDLE CABLE CLAMP		2
41	219107	N08.5/8 INCH LG POZI-PAN SCREW Z/PL PLASTITE		8
42	219206	M4 FORM A WASHER		4
43	219471	M4 X 12MM LONG POZI PAN SEMS SCREW		3
44	303526	NUTS/RTED RELAY MOUNTING BRACKET		1
45	206575	240V / 25A RELAY		1
46	219101	N08 X 1/2 INCH LONG POZI PAN PLASTITE SCREW		6
47	229679	TRADELINE TWINTEC HANDLE FRONT COVER MOULDING		1
48	219105	N08 X 5/8 INCH LONG POZI PAN PLASTITE SCREW		8
49	329000	HANDLE BRACKET		1
50	237425	PTO SUPPORT MOULDING		1
51	220964	APPLANCE OUTPUT SOCKET		1
52	237426	FM REAR COVER MOULDING		1
53	237427	FM PLUG COVER MOULDING		1
54	229050	12MM (STAINLESS STEEL) BALL BEARING		1
55	229009	BLANKING PLUG		1
56	228161	HFM HANDLE CORD SET ASSEMBLY		1
57	206500	RELAY BRACKET		1
58	219007	M6 FORM B WASHER		1
59	900397	MINI ADJUSTMENT GEAR		1
60	900396	ADJUSTMENT GEAR SPACER		2
61	291150	N08 X 1 INCH LONG POZI PAN SCREW S/S		1
62	219355	M5 FORM A STAINLESS STEEL WASHER		1
63	227581	TRIGGER MOULDING (GREY)	G - RANGE USE 903547	2
64	219076	M5 NYLON INSERT NUT		1
65	219045	M5 X 16MM LONG POZI PAN SEMS SCREW		4
66	219743	CABLE CLEAT		1
67	902312	CABLE STRESS RELIEF		1
68	903192	SPIROL SPACER SP100 5MM NOM ID x 14MM		1
69	219575	M5 X 25MM LONG POZI PAN STAINLESS STEEL SCREW		1
70	291084	WASHER M5 SHAKEPROOF STAINLESS STEEL		1

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