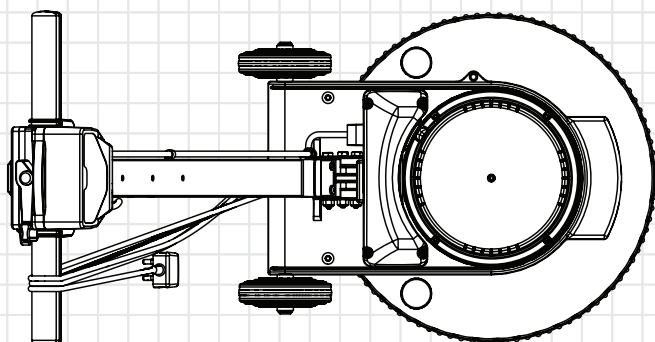
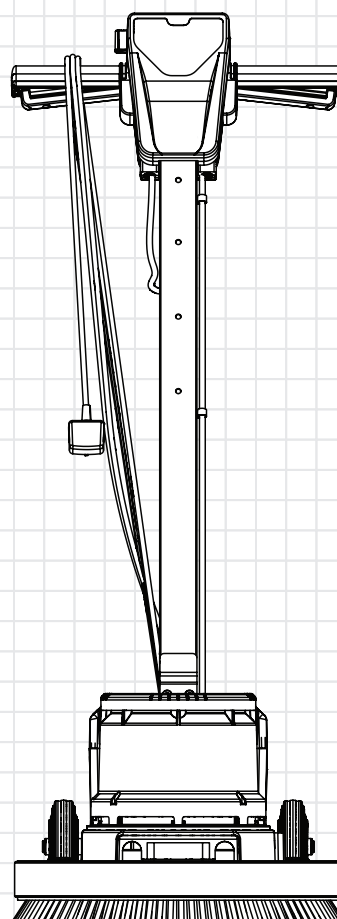
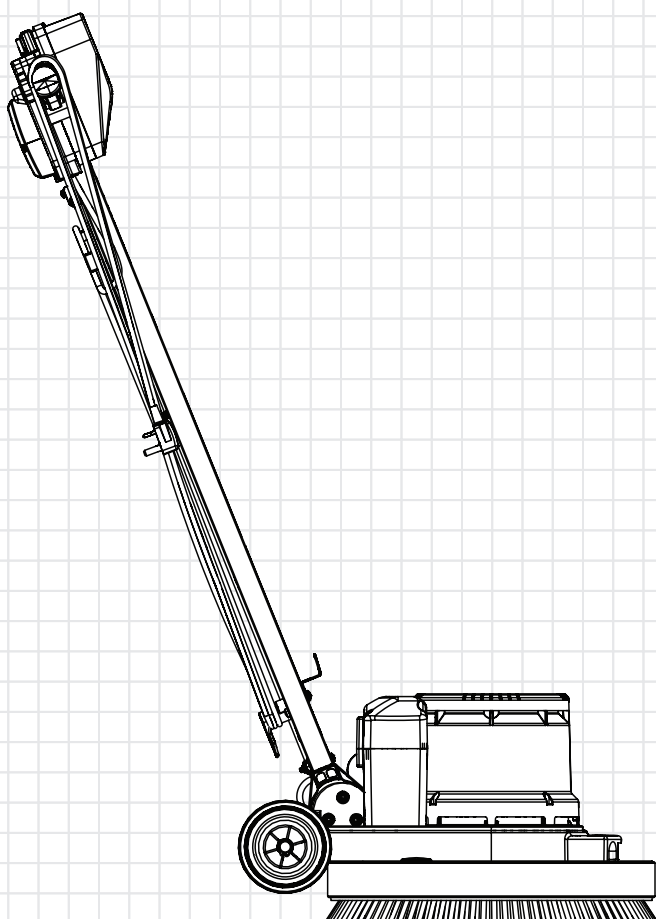


HFM1015G / HFM1023G



Service Engineer Exploded Drawings

**DISCLAIMER:**

These drawings are for part order reference only and intended for service engineers use.

The installation of Genuine Numatic spare parts should only be executed by Certified Numatic service engineers who specialised and familiar with all relevant safety regulations.

Numatic International Ltd do not accept responsibility or liability for any loss or damage to property or person if repairs or servicing of products are carried out by non-certified persons.

Specifications and parts are subject to change without notice.

HAFTUNGSAUSSCHLUSS:**DE**

Diese Zeichnungen dienen nur als Referenz für Teilebestellungen und sind nur für den Gebrauch durch Servicetechniker bestimmt.

Die Montage von originalen Numatic-Ersatzteilen darf nur von zertifizierten Numatic-Servicetechnikern ausgeführt werden, die mit allen relevanten Sicherheitsvorschriften vertraut sind.

Numatic International Ltd übernimmt keine Verantwortung oder Haftung für Verluste oder Schäden an Eigentum oder Personen, wenn Reparaturen oder Wartungsarbeiten an Produkten von nicht zertifizierten Personen durchgeführt werden.

Technische Daten und Teile können ohne vorherige Ankündigung geändert werden.

CLAUDE DE NON-RESPONSABILITÉ:**FR**

Ces schémas sont fournis à titre de référence de commande de pièces uniquement et sont destinés aux techniciens de maintenance.

L'installation de pièces de rechange Numatic d'origine doit être effectuée uniquement par des techniciens de maintenance Numatic certifiés spécialisés et familiarisés avec toutes les règles de sécurité applicables.

Numatic International Ltd décline toute responsabilité en cas de perte ou de dommage matériel ou personnel si des réparations ou l'entretien des produits sont effectués par des personnes non certifiées.

Les spécifications et les pièces sont susceptibles d'être modifiées sans préavis.

DISCLAIMER:**NL**

Deze tekeningen zijn uitsluitend bedoeld als referentie voor het bestellen van onderdelen en voor gebruik door servicemonteurs.

De installatie van originele reserveonderdelen van Numatic mag alleen worden uitgevoerd door gecertificeerde servicemonteurs van Numatic die gespecialiseerd zijn en bekend zijn met alle relevante veiligheidsvoorschriften.

Numatic International Ltd aanvaardt geen verantwoordelijkheid of aansprakelijkheid voor verlies of schade aan eigendommen of personen als reparaties of onderhoud aan producten worden uitgevoerd door niet-gecertificeerde personen.

Specificaties en onderdelen kunnen zonder voorafgaande kennisgeving worden gewijzigd.

RENÚNCIA DE RESPONSABILIDADE:**PT**

Estes desenhos servem apenas como referência para a encomenda de peças e destinam-se a ser utilizados pelos técnicos de assistência.

A instalação de peças sobresselentes genuínas da Numatic só deve ser efetuada por técnicos de assistência certificados da Numatic que se especializem e familiarizem com todos os regulamentos de segurança relevantes.

A Numatic International Ltd não aceita qualquer responsabilidade por perdas ou danos materiais ou pessoais se as reparações ou a manutenção dos produtos forem efetuadas por pessoas não certificadas.

As especificações e as peças estão sujeitas a alterações sem aviso prévio.

ESCLUSIONE DI RESPONSABILITÀ:**IT**

Questi disegni sono forniti solo come riferimento per l'ordine dei componenti e sono destinati all'uso da parte dei tecnici dell'assistenza.

L'installazione di ricambi originali Numatic deve essere eseguita esclusivamente da tecnici dell'assistenza certificati Numatic specializzati e a conoscenza di tutte le norme di sicurezza pertinenti.

Numatic International Ltd non si assume alcuna responsabilità per eventuali perdite o danni alla proprietà o alle persone se le riparazioni o la manutenzione dei prodotti vengono eseguite da persone non certificate.

Le specifiche e le parti sono soggette a modifiche senza preavviso.

EXENCIÓN DE RESPONSABILIDAD:

ES

Estos esquemas solo se muestran como referencia para pedir piezas y para su uso por parte de ingenieros de mantenimiento.

La instalación de recambios originales de Numatic solo deben realizarla los ingenieros de mantenimiento homologados de Numatic que estén especializados y familiarizados con las normativas de seguridad pertinentes.

Numatic International Ltd no acepta la responsabilidad de cualquier pérdida o daño a la propiedad o a las personas si las reparaciones o el mantenimiento de los productos se llevan a cabo por personas sin certificación.

Las especificaciones y piezas están sujetas a cambios sin previo aviso.

ZASTRZEŻENIE:

PL

Rysunki te służą wyłącznie do celów referencyjnych podczas zamawiania części i są przeznaczone do użytku przez inżynierów serwisowych.

Montaż oryginalnych części zamiennych Numatic powinien być wykonywany wyłącznie przez certyfikowanych serwisantów firmy Numatic, którzy posiadają odpowiednie kwalifikacje i znają wszystkie odpowiednie przepisy bezpieczeństwa.

Firma Numatic International Ltd nie ponosi odpowiedzialności za jakiegokolwiek straty lub szkody majątkowe i osobiste, jeśli naprawy lub serwisowanie produktów są przeprowadzane przez osoby nieposiadające certyfikatu.

Dane techniczne i części mogą zostać zmienione bez powiadomienia.

FRISKRIVNINGSKLAUSUL:

SV

Dessa ritningar är endast avsedda för referens vid beställning av reservdelar och är avsedda för servicetekniker.

Installation av originalreservdelar från Numatic får endast utföras av certifierade Numatic-servicetekniker som specialiserar sig på och känner till alla relevanta säkerhetsföreskrifter.

Numatic International Ltd påtar sig inget ansvar för förlust eller skada på egendom eller person om reparationer eller service av produkter utförs av icke-certifierade personer.

Specifikationerna och produktens delar kan ändras utan föregående meddelande.

VASTUUVAPAUSLAUSEKE:

FI

Nämä piirrokset on tarkoitettu ainoastaan osien tilaamisen avuksi ja ainoastaan huoltoinsinöörien käyttöön. Aitoja Numatic-varaosia saavat asentaa vain sertifioidut Numatic-huoltoinsinöörit, jotka ovat perehtyneet kaikkiin asiaankuuluviin turvamääräyksiin.

Numatic International Ltd ei ole vastuussa mistään omaisuus- tai henkilövahingoista, jos sertifioidut henkilöt ovat korjanneet tai huoltaneet tuotteita.

Teknisiä ominaisuuksia ja osia voidaan muuttaa ilman erillistä ilmoitusta.

ANSVARSRASKRIVELSE:

DA

Disse tegninger er kun til reference for reservedelsordrer og er beregnet til serviceteknikere.

Montering af originale Numatic-reservedele må kun udføres af certificerede Numatic-serviceteknikere, der er specialiseret i og har kendskab til alle relevante sikkerhedsbestemmelser.

Numatic International Ltd påtager sig intet ansvar for tab eller skade på ejendom eller person, hvis reparationer eller service på produkter foretages af ikke-certificerede personer.

Specifikationer og dele kan ændres uden varsel.

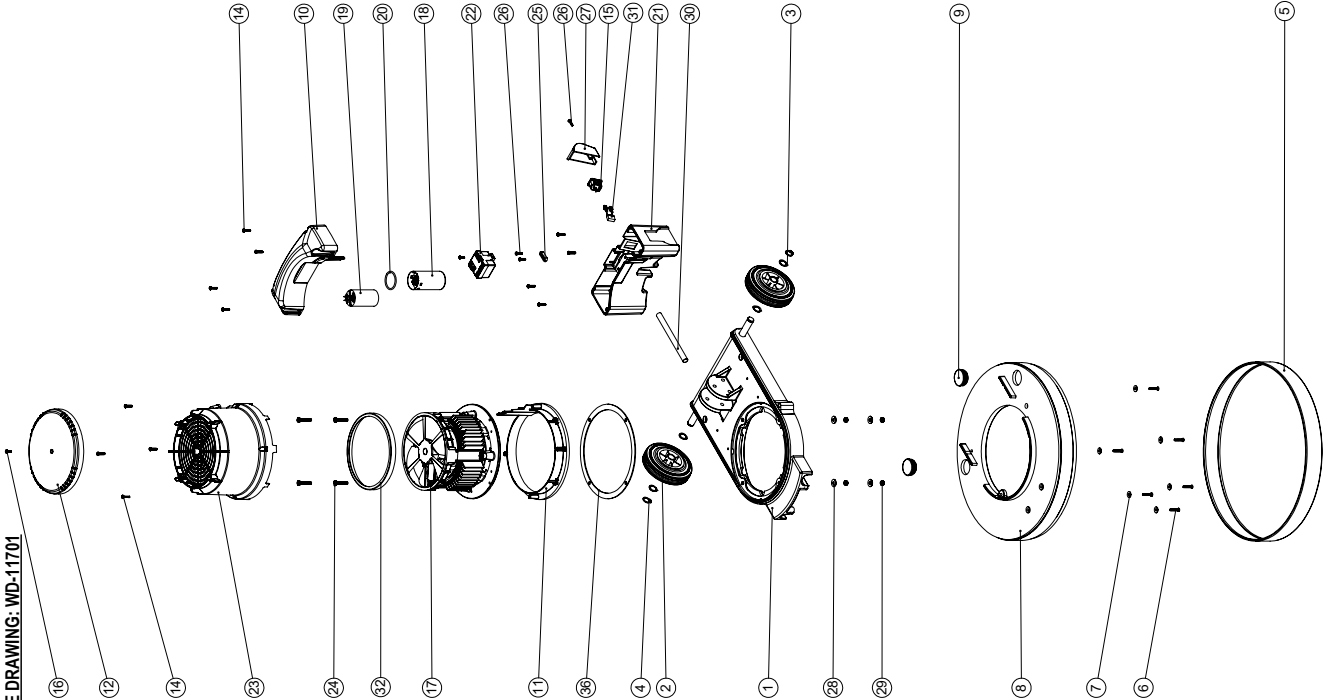
Numatic International Spare Parts

Model No: HFM 1015/1023 EXPLODED DRAWING ASSEMBLY

NB: FOR WIRING SEE DRAWING: WD-11701

234893
Drawing Code: DRW-12014
04/10/2017

ISS:A05



Numatic International Spare Parts

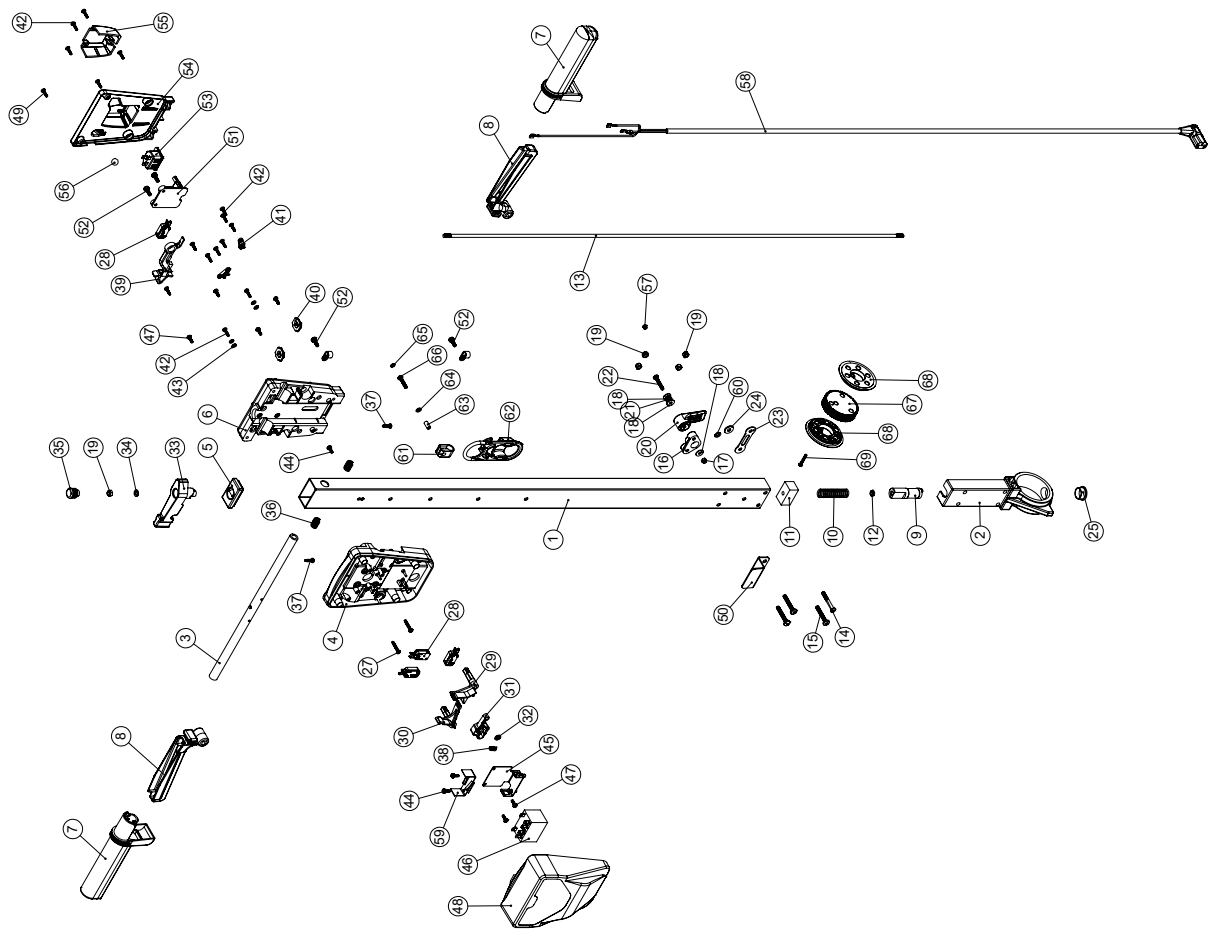
Model No: HFM 1015/1023 EXPLODED DRAWING ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	COMMENTS	QTY.
1	304260	MULTIDECK BASE MOULDING SUB ASSY	UPDATED, ITEM 227557 ADDED	1
2	229060	WHEEL GREY BLACK HUB		2
3	219219	21.5MM X 16.3MM WAVE WASHER		4
4	229051	EXTERNAL CIRCLIP		2
5	206466	MEDIUM RING BUFFER 1300 GREY (RAL 7042)	G - RANGE USE 206478	1
6	219369	Nø8 X 1 INCH LONG POZI PAN STAINLESS STEEL PLASTITE SCREW		6
7	219644	M5 FORM G STAINLESS STEEL WASHER		6
8	330010	DECK MOD (Y SYSTEM)	G - RANGE USE 329072	1
9	229400	BLACK END STOP		2
10	237505	HFM CAPACITOR BOX TOP MOULDING (BLUE)	G - RANGE USE 905782	1
11	237500	BOTTOM SECTION MOULDING (BLUE)	G - RANGE USE 905781	1
12	237503	HFM LID MOULDING (HFM)		1
13	219318	Nø6 X 1/2 INCH LONG POZI PAN PLASTITE SCREW (ZPL)		1
14	219568	NØ6 3/4 INCH LG POZI-PAN SCREW STAINLESS STEEL PLASTITE		12
15	220584	RENDAR CLIP IN PLUG		1
16	219471	M4 X 12MM LONG POZI PAN SEMS SCREW		1
17	205201	INDUCTION MOTOR 2-POLE 1500W 220-240V 50HZ		1
18	205088	MOTOR START CAPACITOR 150MFD 280V C/W 39K RESISTOR AND M8 STUD		1
19	208651	MOTOR RUN CAPACITOR 22uF C/W M8 STUD		1
20	208534	O RING 39.5MM ID x 3 DIA		1
21	330081	HFM CAPACITOR BOX BOTTOM MOULDING C/W INSERT	G - RANGE USE 905793	1
22	208582	230V SINGLE SPEED VOLTAGE RELAY (1000W)		1
23	330080	HFM MID SECTION MOULDING PRINTED (1000W)	G - RANGE USE 905851	1
24	219643	M6 X 35MM LONG STAINLESS STEEL POZI PAN SCREW		4
25	227008	BLACK CABLE CLAMP		1
26	219914	NØ6 X 5/8 INCH LONG POZI-PAN PLASTITE STAINLESS STEEL SCREW		3
27	229213	PLUG COVER		1
28	219647	M6 FORM G STAINLESS STEEL WASHER		4
29	219642	M6 STAINLESS STEEL NYLON INSERT HALF NUT		4
30	330086	MOTOR WIRE SLEEVE		1
31	230136	SUPPRESSOR ASSEMBLY		1
32	237412	HFM TOP MOTOR GASKET		1
36	906405	HFM MOTOR SPLASH GUARD		1

Numatic International Spare Parts
Model No: HFM HANDLE EXPLODED DRAWING

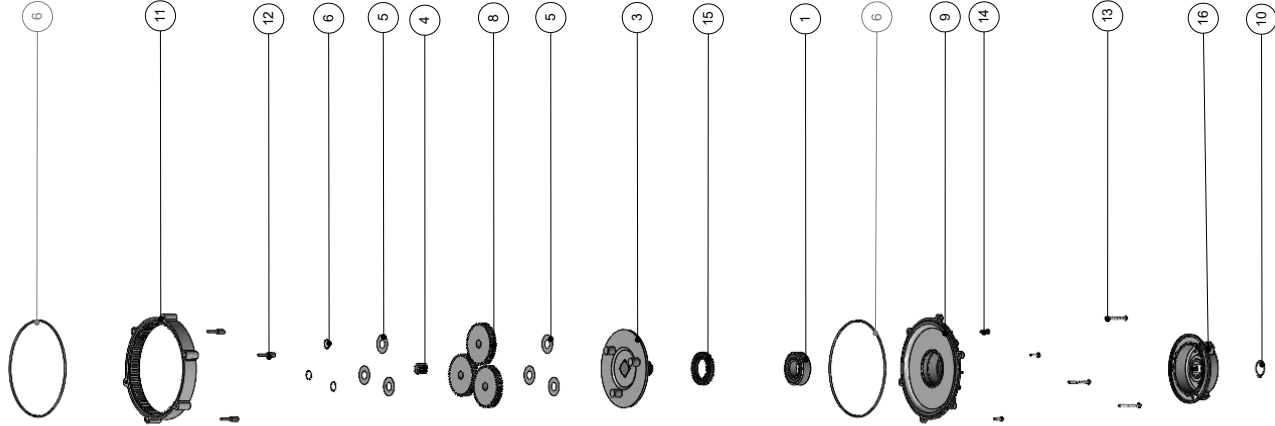
234899
Drawing: DRW-12376 ISS:A19
Internal Code:
01/03/2022

NB: FOR WIRING SEE DRAWING: DRW-11789



Numatic International Spare Parts
Model No: HFM HANDLE EXPLODED DRAWING

ITEM:	PART No:	DESCRIPTION	FMH HENRY MODEL USE	GREY VERSION	QTY.
1	330077	HFM HANDLE TUBE PAINTED SILVER/GREY (1025mm)			1
2	900398	HANDLE CASTING MACHINED (HNS VERSION)			1
3	338269	CROSS TUBE			1
4	227576	TALC FILLED FRONT INNER HALF MOULDING	237542		1
5	903546	HANDLE PLUG MOULDING (RED)		227582	1
6	227577	REAR INNER HALF MOULDING	237543		1
7	227580	HAND GRIP MOULDING	237544		2
8	903547	TRIGGER MOULDING (RED)		227581	2
9	229073	GEAR LOCKING PIN			1
10	229138	SPRING 15.85MM OD 76.5MM FREE LENGTH			1
11	229030	ANTI VIBRATION PAD			1
12	219099	M6 HALF NUT			1
13	208432	1035MM HANDLE LOCKING ROD			1
14	219881	M6 X 45MM SOCKET BUTTON HEAD SCREW			1
15	902522	M6 X 40MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT			3
16	903882	CABLE RELEASE BASE MOULDING RED		227808	1
17	219076	M5 NYLON INSERT NUT			1
18	219644	M6 FORM G STAINLESS STEEL WASHER			3
19	219642	M6 STAINLESS STEEL NYLON INSERT HALF NUT			5
20	903883	CABLE RELEASE TOP MOULDING RED	227807		1
21	208599	SPRING 10.65MM OD 16.5MM FREE LENGTH			1
22	219720	M5 X 30MM LONG STAINLESS STEEL POZI PAN SCREW			1
23	229139	CABLE CLAMP			1
24	219647	M6 FORM G STAINLESS STEEL WASHER			1
25	229099	25MM DIA HOLE PLUG			1
26	219393	P CLIP			2
27	219389	Nø8 X 1 INCH LONG POZI PAN STAINLESS STEEL PLASTITTE SCREW			2
28	229483	SNAP ACTION SWITCH			4
29	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING			1
30	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING			1
31	227587	CENTRE SWITCH OPERATING LEVER MOULDING			1
32	219805	4MM SPIREX			1
33	903545	ADJUSTMENT LEVER MOULDING (RED)		227583	1
34	219483	M6 NYLON WASHER			1
35	208387	19MM BLACK TUBE END STOP			1
36	219803	TRIGGER COMPRESSION SPRING			2
37	219036	Nø8 X 5/8 INCH LONG POZI PAN SELF TAPPING SCREW			2
38	219804	SWITCH COMPRESSION SPRING			1
39	227584	INTER LOCK LEVER MOULDING			1
40	237467	BLANKING PLUG WITH HOLE			2
41	229669	LOLINE HANDLE CABLE CLAMP			2
42	219914	NØ6 X 5/8 INCH LONG POZI-PAN PLASTITTE STAINLESS STEEL SCREW			8
43	219688	M4 FORM A STAINLESS STEEL WASHER			4
44	219471	M4 X 12MM LONG POZI PAN SEMS SCREW			3
45	303526	NUTSERTED RELAY MOUNTING BRACKET			1
46	208575	240V / 25A RELAY			1
47	219569	Nø8 X 1/2 INCH LONG POZI PAN STAINLESS STEEL PLASTITTE SCREW			6
48	229679	TRADELINE TWINTEC HANDLE FRONT COVER MOULDING	237547		1
49	219370	Nø8 X 5/8 INCH LONG PLASTITTE STAINLESS STEEL SCREW			8
50	329000	HANDLE BRACKET			1
51	237425	PTO SUPPORT MOULDING			1
52	219045	M5 X 16MM LONG POZI PAN SEMS SCREW			4
53	220964	APPLIANCE OUTPUT SOCKET			1
54	237426	FM REAR COVER MOULDING	237545		1
55	237427	FM PLUG COVER MOULDING	237546		1
56	229050	12MM (STAINLESS STEEL) BALL BEARING			1
57	229009	BLANKING PLUG			1
58	236161	HFM HANDLE CORD SET ASSEMBLY			1
59	208500	RELAY BRACKET			1
60	219560	M6 FORM B STAINLESS STEEL WASHER			1
61	219743	CABLE CLEAT			1
62	902312	CABLE STRESS RELIEF			1
63	903192	SPIROL SPACER SP100 5MM NOM ID x 14MM			1
64	219355	M5 FORM A STAINLESS STEEL WASHER			1
65	219016	M5 SHAKEPROOF WASHER			1
66	219575	M5 X 25MM LONG POZI PAN STAINLESS STEEL SCREW			1
67	900397	MINI ADJUSTMENT GEAR			1
68	900396	ADJUSTMENT GEAR SPACER			2
69	291150	NØ6 X 1 INCH LONG POZI PAN SCREW S/S			1



POS	ITEM NO	DESCRIPTION	COMMENTS
1	230094	62MM OD X 30MM ID X 20MM BEARING (WITH SEALS)	HFM/NPR 1515/S & NR 1500S
2	230291	PLANET CARRIER & PIN ASSEMBLY (50HZ STANDARD SPEED)	HFM/NPR 1523/M, NPR1545/X, NR 1500M & NRS450
	230292	PLANET CARRIER & PIN ASSEMBLY (60HZ HIGH SPEED)	HFM/NPR 1530/H & NR1500H
	230294	PLANET CARRIER & PIN ASSEMBLY (HIGH SPEED)	HFM/NPR 1515/S & NR 1500S
3	230027	12 TOOTH PINION GEAR (STANDARD SPEED)	HFM/NPR 1515/S & NR 1500S
	230025	20 TOOTH PINION GEAR (50HZ MEDIUM/60HZ HIGH SPEED)	HFM/NPR 1523/M, HFM/NPR 1545/X, NR 1500M & NRS450
	230028	24 TOOTH PINION GEAR (HIGH SPEED)	HFM/NPR 1530/H & NR1500H
4	230215	35MM X 15 ID ALUMINIUM WASHER	
5	230015	15MM EXTERNAL CIRCLIP	
6	230001	60 Degree Oil V Seal	
7	230013	48 TOOTH SPUR GEAR (STANDARD SPEED 50/60HZ)	HFM/NPR 1515/S & NR 1500S
	230026	44 TOOTH SPUR GEAR (60HZ MEDIUM/60HZ HIGH SPEED)	HFM/NPR 1523/M, HFM/NPR1545/X, NR 1500M & NRS450
	230014	42 TOOTH SPUR GEAR (HIGH SPEED 50HZ)	HFM/NPR 1530/H & NR1500H
8	230226	DIE CAST BOTTOM PLATE	
9	230048	26MM EXTERNAL CIRCLIP	
10	214115	GEAR BOX MID SECTION	
11	208207	GEARBOX FASTENER WITH SLOT	
12	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	
13	219904	M5 X16MM LONG HEXAGONAL STAINLESS STEEL BOLT	
14	230158	VITON OIL SEAL (BROWN)	
15	330024	DIE CAST CHUCK MACHINED & PROCESSED	

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