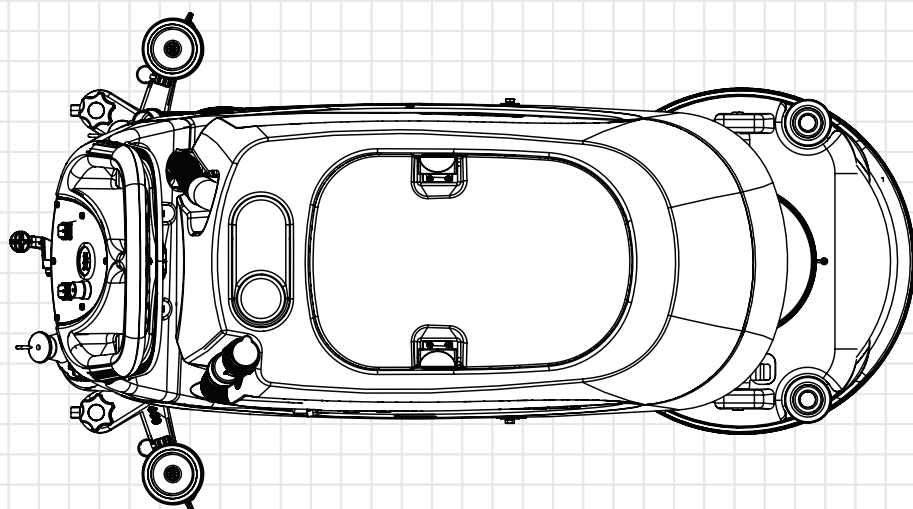
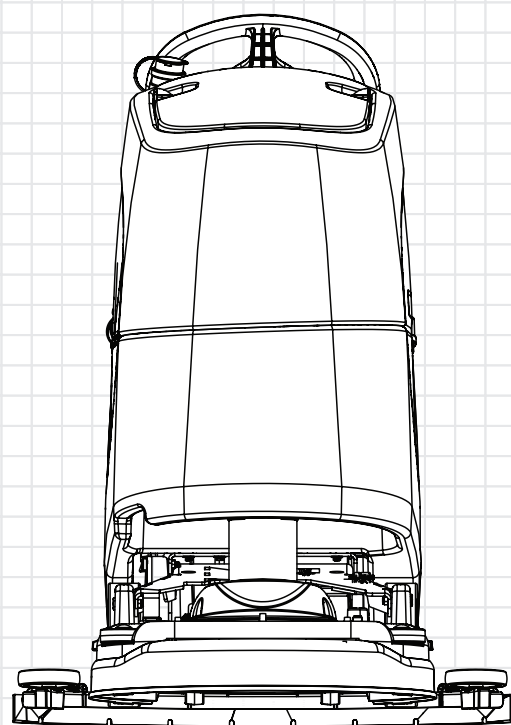
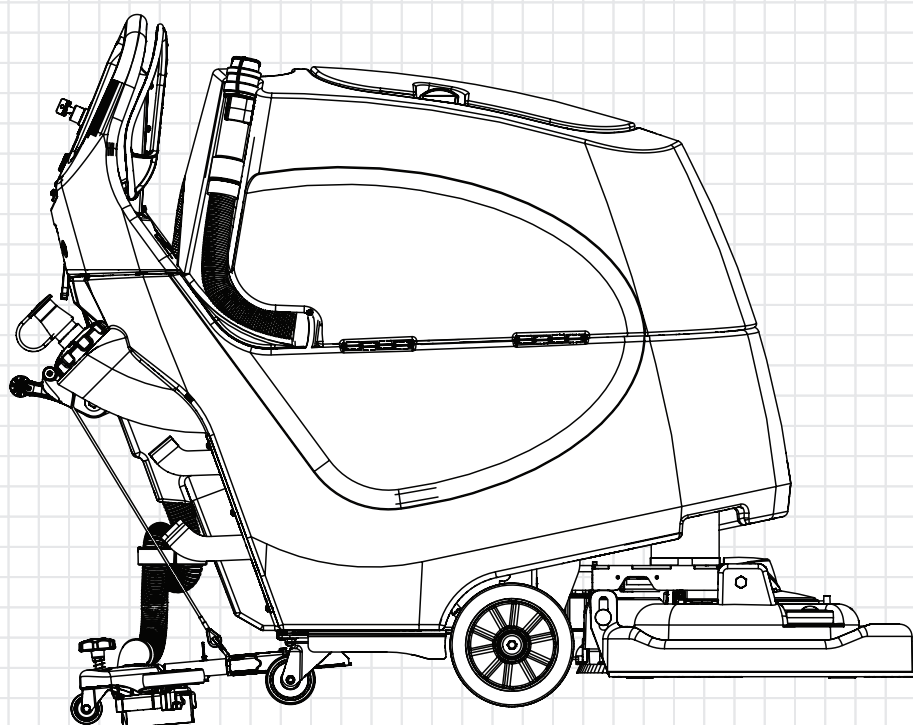


# TGB6055 Chargerless



## Service Engineer Exploded Drawings



### **DISCLAIMER:**

These drawings are for part order reference only and intended for service engineers use.

The installation of Genuine Numatic spare parts should only be executed by Certified Numatic service engineers who specialised and familiar with all relevant safety regulations.

Numatic International Ltd do not accept responsibility or liability for any loss or damage to property or person if repairs or servicing of products are carried out by non-certified persons.

Specifications and parts are subject to change without notice.

# Numatic International Spare Parts

**Model No:** TGB6055 EXPLODED VIEW : TOP TANK

NB: FOR WIRING SEE DRAWING.

NON-TRACTION MODEL

230V : DRW-21948

120V : DRW-23101

CHARGERLESS : DRW-21949

TRACTION MODEL

230V : DRW-22424

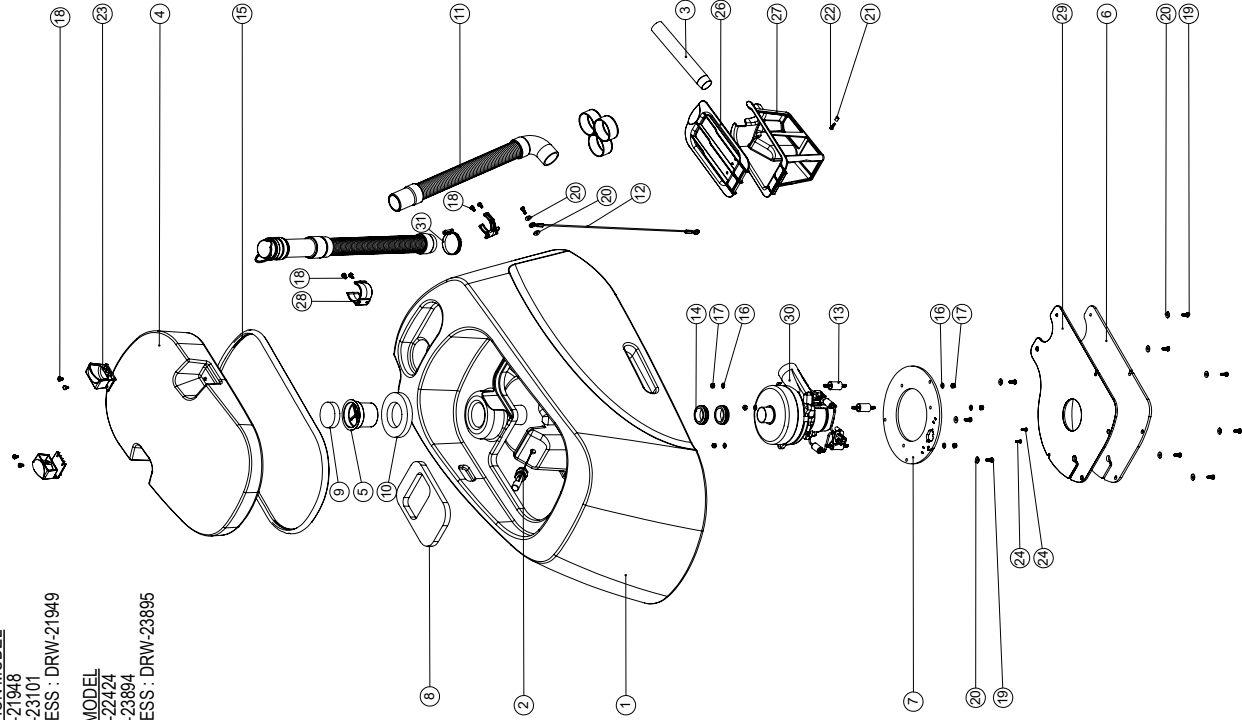
120V : DRW-23894

CHARGERLESS : DRW-23895

903822

DRAWING: DRW-21584 ISS:A18

11/10/2022



# Numatic International Spare Parts

**Model No:** TGB6055 EXPLODED VIEW : TOP TANK

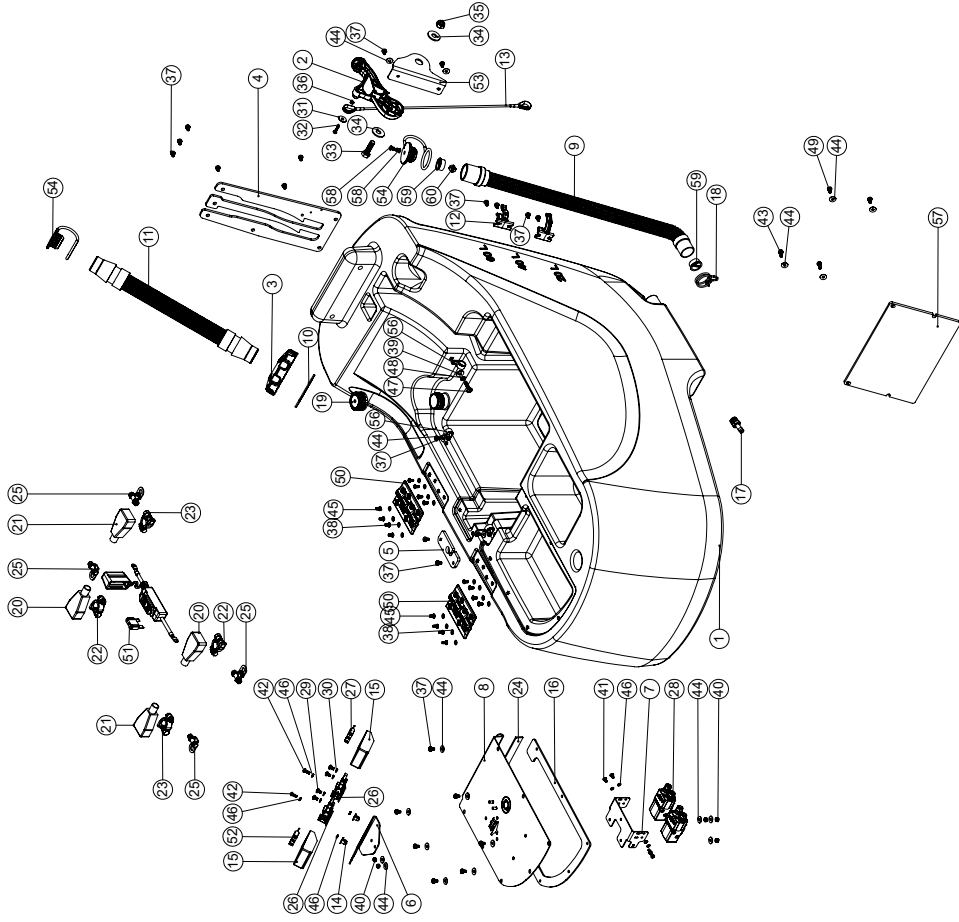
ITEM:	PART No:	Description	Comments	QTY
1	902295	TTV4555TTB6055 GREY TOP TANK Moulding CW FLOAT SWITCH & TUBE		1
2	902234	FLOAT SWITCH (N.C.)	903038 SPARE END TIP	1
3	304386	PROCESSED ALUMINIUM WELDED TUBE CUT TO LENGTH (210MM)C6		1
4	902323	TTV4555 GREY SEPARATOR HOOD Moulding		1
5	237688	FOAM FILTER BODY		1
6	902237	VAC MOTOR BOTTTOM PLATE (2 STAGE)		1
7	902236	TANGENTIAL VAC MOTOR BRACKET (PP)		1
8	208950	FLOAT PAD		1
9	208947	INNER FOAM FILTER OUTER FOAM FILTER		1
10	208947	INNER FOAM FILTER OUTER FOAM FILTER		1
11	280021	35MM X 1000MM LONG 3:1 STRETCH HOSE (SHORT & LONG CUFF)		1
12	N/A	495MM LONG LIFTING LINK WIRE (Item: 208204)		1
13	208334	30MM x 20MM ANTI VIBRATION MOUNT		3
14	208144	38MM GROMMET X 6MM PANEL THICKNESS		2
15	391433	TTV4555 SEPARATOR SEALING GASKET CUT TO LENGTH		1
16	219870	M6 FORM A WASHER STAINLESS STEEL		6
17	219842	M6 STAINLESS STEEL NYLON INSERT NUT		6
18	291135	M5 X 10MM LONG STAINLESS STEEL POZI PAN SEMS SCREW		8
19	291132	M5 X 16MM LONG STAINLESS STEEL POZI PAN SEMS SCREW		9
20	219844	M5 FORM G STAINLESS STEEL WASHER		11
21	219508	SPIROL SPACER		1
22	299021	Nø8 X 3/4 INCH LONG SELF TAP POZI PAN SCREW		1
23	902919	CLIP Moulding (RED)		2
24	219569	Nø8 X 1/2 INCH LONG POZI PAN STAINLESS STEEL PLASTITE SCREW		2
25	900903	HOSE CLOSURE REPLACEMENT KIT (ø5MM-38MM STRETCH HOSE)	SPARE PART	1
26	903285	FILTER BASKET LID (RED)		1
27	903283	FILTER BASKET (RED)		1
28	237382	ACETAL HOSE CLIP Moulding		1
29	903628	VAC MOTOR BOTTTOM PLATE LINER		1
30	915802	24V TANGENTIAL DISCHARGE 2-STAGE VAC MOTOR & PLUG ASSEMBLY + CHOKE		1
31	219919	32MM-50MM STAINLESS STEEL HOSE CLIP		1
32	291145	M4 SHAKEPROOF WASHER STAINLESS STEEL		4
33	237754	35-38MM HOSE CLIP		1
34	237718	HOSE GUIDE		1
35	901548	35MM X 250MM STRETCH HOSE (3:1) CW ADJUSTABLE CUFF + CAP		1
36	219547	M5 X 16MM LONG POZI PAN STAINLESS STEEL SCREW		1

**Numatic International Spare Parts**

**Model No:** TGB6055 EXPLODED VIEW : BOTTOM TANK (CHARGERLESS)

904574  
 Internal Code: DRAWING: DRW-21604 ISS A13  
 17/02/2022

NB: FOR WIRING SEE DRAWING: DRW-21949 CHARGERLESS



**Numatic International Spare Parts**

**Model No:** TGB6055 EXPLODED VIEW : BOTTOM TANK (CHARGERLESS)

ITEM:	PART No:	Description	Comments	QTY
1	902160	ETB6055 GREY BOTTOM TANK MOULDING (EP)	WITHOUT LOGO	1
	902159	ETB6055 GREY BOTTOM TANK MOULDING	WITH LOGO	1
2	902324	RED SQUEEGEE LIFT HANDLE		1
3	237174	FILLER CAP WITH FILLER HOSE HOLE		1
4	404142	TTV4555 FOOT PEDAL GUIDE PLATE - ZIPL		1
5	902238	RETAINING PLATE		1
6	902254	FUSE BRACKET PAINTED SILVER		1
7	902253	CONTACTOR BRACKET PAINTED SILVER		1
8	902269	ELECTRONICS PLATE ASSY PAINTED SILVER		1
9	N/A	DUMP HOSE		1
10	208564	FILLER CAP SEALING RING		1
11	206842	420MM LONG BLACK STRETCH HOSE C/W CUFFS		1
12	901916	28mm HOSE CLIP		1
13	208996	LIFTING WIRE TTV4555 / TTB6055		1
14	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW)		2
15	208802	MAXI-FUSE HOLDER COVER		2
16	902066	PUMP PLATE GASKET (4555/6055)		1
17	219389	3/8 BSPP MALE C/W UNDERCUT & O RING TO 10.5MM HOSETAIL		1
18	902133	SPRING WIRE CLAMP (YDNAC-Y8010356)		1
19	208108	BOTTLE CAP		1
20	208936	BLACK BATTERY TERMINAL COVER (415N8V14)		2
21	208935	RED BATTERY TERMINAL COVER (415N8V02)		2
22	220455	BATTERY TERMINAL CONVERTOR	80ah BATTERY	2
23	220454	POSITIVE BATTERY TERMINAL CONVERTER	80ah BATTERY	2
24	902387	3MM X 19MM INSEAL TYPE 3259 (190MM)		1
25	902666	BATTERY CONNECTOR (M6 - M10)	100ah BATTERY	4
26	230102	FUSE HOLDER RATED AT 60 AMPS		2
27	230104	30 AMP MAXI FUSE		1
28	903736	24V ALBRIGHT CONTACTOR (SU60-2009)		2
29	219664	M5 X 8MM LONG POZI-PAN SCREW Z/PL		4
30	219661	M5 SINGLE COIL STAINLESS STEEL WASHER		4
31	291118	M5 STAINLESS STEEL WASHER 19MM OD		1
32	219686	M4 X 20MM LONG STAINLESS STEEL POZI PAN MACHINE SCREW		1
33	219695	M10 X 35MM LONG HEXAGONAL STAINLESS STEEL SCREW		1
34	291124	M10 PENNY WASHER STAINLESS STEEL		2
35	219897	M10 STAINLESS STEEL NYLON INSERT NUT		1
36	219687	M4 STAINLESS STEEL NYLON INSERT NUT		1
37	291135	M5 X 10MM LONG STAINLESS STEEL POZI PAN SEAMS SCREW		23
38	219385	M5 FORM A STAINLESS STEEL WASHER		16
39	219647	M6 FORM G STAINLESS STEEL WASHER		1
40	219633	M5 STAINLESS STEEL NYLON INSERT NUT		5
41	219687	M4 X 8MM LONG POZI PAN STAINLESS STEEL SCREW		4
42	219589	N68 X 1/2 INCH LONG POZI PAN STAINLESS STEEL PLASTITE SCREW		2
43	291132	M5 X 16MM LONG STAINLESS STEEL POZI PAN SEAMS SCREW		2
44	219644	M5 FORM G STAINLESS STEEL WASHER		20
45	291004	M5 X 10MM LONG STAINLESS STEEL BUTTON HEAD SCREW		16
46	291145	M4 SHAKEPROOF WASHER STAINLESS STEEL		8
47	902232	M6 X 25MM LONG POZI PAN SCREW STAINLESS STEEL		1
48	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL		1
49	291131	M5 X 12MM LONG STAINLESS STEEL POZI PAN SEAMS SCREW		2
50	303954	PLASTIC HINGE ASSEMBLY		2
51	221047	40 AMP MAXI FUSE		1
52	221091	20 AMP MAXI FUSE		1
53	903270	FLOOR TOOL HANDLE BRACKET Z/PL		1
54	903341	32MM HOSE CAP RED (C/W 8MM HOLE)		2
55	903175	IP67 FUSE HOLDER - LITTELFUSE MAHC0001ZXJ210.RING.RING		1
56	219514	P-CLIP		3
57	902239	CHARGER BLANKING PLATE (6MM)		1
58	904403	BARBED RIVET BLACK		2
59	904108	FLOAT STOP MOULDING		2
60	904109	FLOAT MOULDING		1
61	237754	35-38MM HOSE CLIP		1

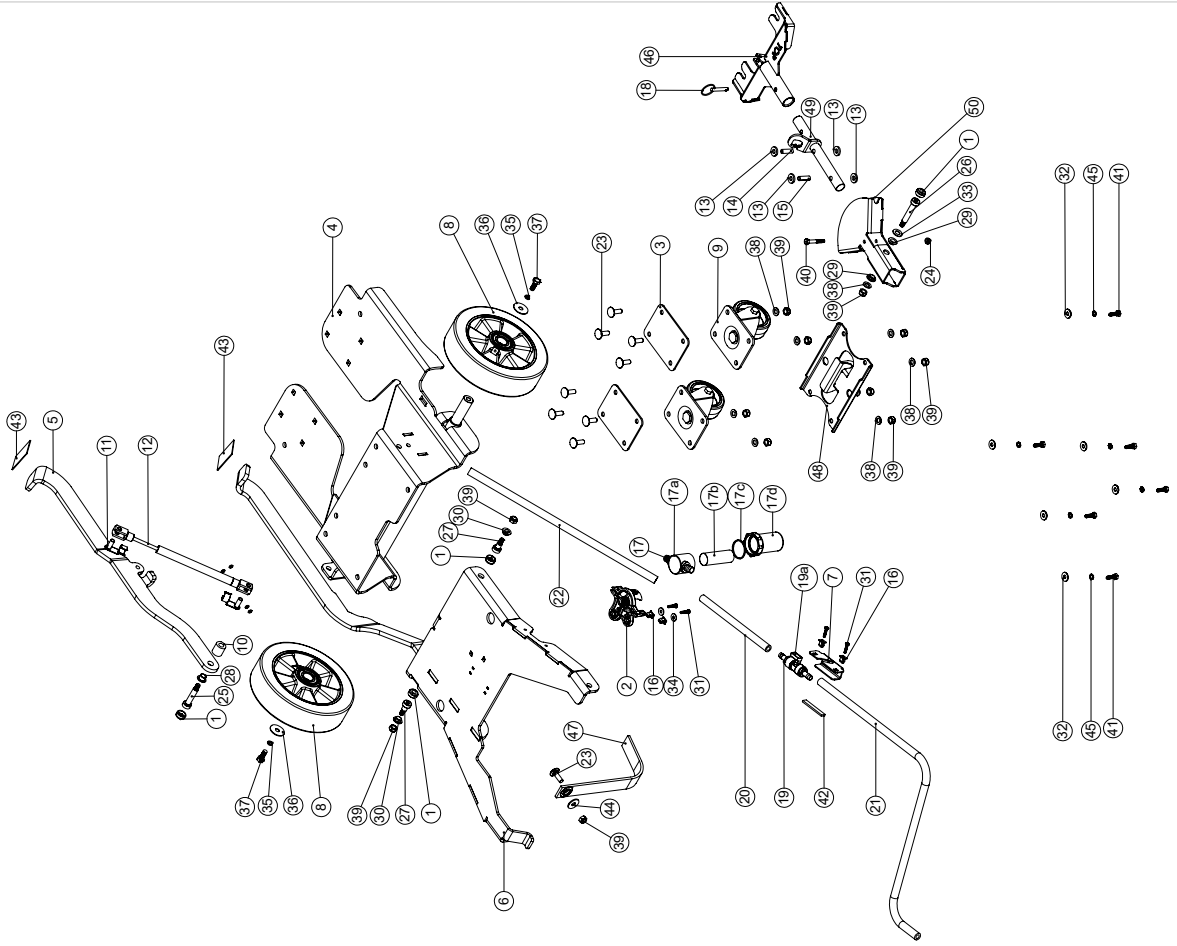
**Numatic International Spare Parts**

**Model No:** TGB6055 EXPLODED VIEW : CHASSIS

NB: FOR WIRING SEE DRAWING: N/A

903815

DRAWING: DRW-21593 ISS:A13  
10/02/2022



**Numatic International Spare Parts**

**Model No:** TGB6055 EXPLODED VIEW : CHASSIS

ITEM:	PART No:	Description	Comments	QTY
1	237632	SHOULDER BOLT COVER		4
2	901006	FILTER MOUNTING BRACKET		1
3	329581	CASTOR ADAPTOR SPACER		2
4	902286	ETB6055 CHASSIS WELD ASSEMBLY PAINTED SILVER		1
5	404131	TTV4555 EXTRA LOAD PEDAL Z/PL		1
6	902268	ETB6055 DECK LIFTING LINK Z/PL		1
7	902262	TAP BRACKET PAINTED SILVER		1
8	204120	WICKE 200 X 50MM ALU WHEEL		2
9	N/A	HEAVY DUTY CASTOR: BLUE TYRE (Item:204116)		2
10	208350	NYLON SPACER ID 10.2MM X OD 20.0MM X LENGTH 21.0MM		1
11	208634	GAS RAM CLEVIS CLIP		2
12	N/A	280N GAS RAM (Item:208623)		1
13	206964	SLIDE NYLON SPACER		4
14	206863	VERTICAL NYLON SPACER		1
15	206954	SPIRO SPACER		1
16	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW)		4
17	208888	EXTENDED STRAINER		1
17a	208827	STRAINER BLACK TOP	SPARE PART	1
17b	208889	EXTENDED STRAINER 50 MESH SCREEN	SPARE PART	1
17c	208830	STRAINER GASKET	SPARE PART	1
17d	208890	EXTENDED STRAINER CLEAR BOWL	SPARE PART	1
18	206953	DETENT PINS		1
19	208761	10MM HOSE TAIL TO 10MM HOSE TAIL BALL VALVE ASSEMBLY		1
19a	901544	TAP HANDLE C/W COVER AND M3X6MM SCREW (SPARE ITEM)		1
20	303713	SILICONE TUBE (210MM LONG)	SPARE PART	1
21	391216	SILICON TUBE 8MM I/D X 3.2MM WALL SECTION (CUT 600MM)		1
22	304443	SILICON TUBE 8MM I/D X 3.2MM WALL SECTION (CUT 420MM)		1
23	902010	M8 X 35 COACH BOLT S/S		9
24	219642	M6 STAINLESS STEEL NYLON INSERT NUT		1
25	208355	M8 X 10 X 40MM LONG HEX SOCKET SHOULDER BOLT		1
26	208333	M8 X 10 X 50MM LONG HEX SOCKET SHOULDER BOLT		1
27	208313	M8 X 10 X 12MM LONG HEX SOCKET SHOULDER BOLT		2
28	208331	IGUS BEARING (GFM 101209)		1
29	208312	IGUS BEARING (GFM 101205)		2
30	208330	IGUS BEARING (GFM 101206)		2
31	219568	N08.34 INCH LG POZ-PAN SCREW STAINLESS STEEL PLASTITE		4
32	219647	M6 FORM G STAINLESS STEEL WASHER		6
33	219903	M10 FORM A STAINLESS STEEL WASHER		1
34	219644	M5 FORM G STAINLESS STEEL WASHER		2
35	219898	M8 SINGLE COIL STAINLESS STEEL WASHER		2
36	219877	M8 X 30 STAINLESS STEEL WASHER		2
37	219717	M8 X 20MM LONG HEXAGONAL STAINLESS STEEL BOLT		2
38	219578	M8 FORM A STAINLESS STEEL WASHER		9
39	219639	M8 STAINLESS STEEL NYLON INSERT NUT		12
40	291125	M6 X 40 LONG HEX BOLT STAINLESS STEEL		1
41	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW		6
42	902760	3MM THICK X 9MM WIDE INSEAL (212052 X 60MM LONG)		1
43	903064	FOOT PEDAL PAD (RED)	903063 CUT TO LENGHT	2
44	219716	M8 FORM G STAINLESS STEEL WASHER		1
45	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL		6
46	304466	FLOOR TOOL BRACKET ASSEMBLY (TT/TTB4045/4055)		1
47	903323	ANTI-STATIC STRAP (CUT TO LENGHT: 320MM LONG)		1
48	904960	FLOOR TOOL LIFTING PIVOT BRACKET WELD ASSY PAINTED SILVER		1
49	905730	TGB6055 FLOOR TOOL PIVOT TUBE ASSEMBLY		1
50	905728	FLOOR TOOL LIFTING PLATE WELD ASSEMBLY (3MM M/S) Z/PL		1
51	291145	M4 SHAKEPROOF WASHER STAINLESS STEEL		4

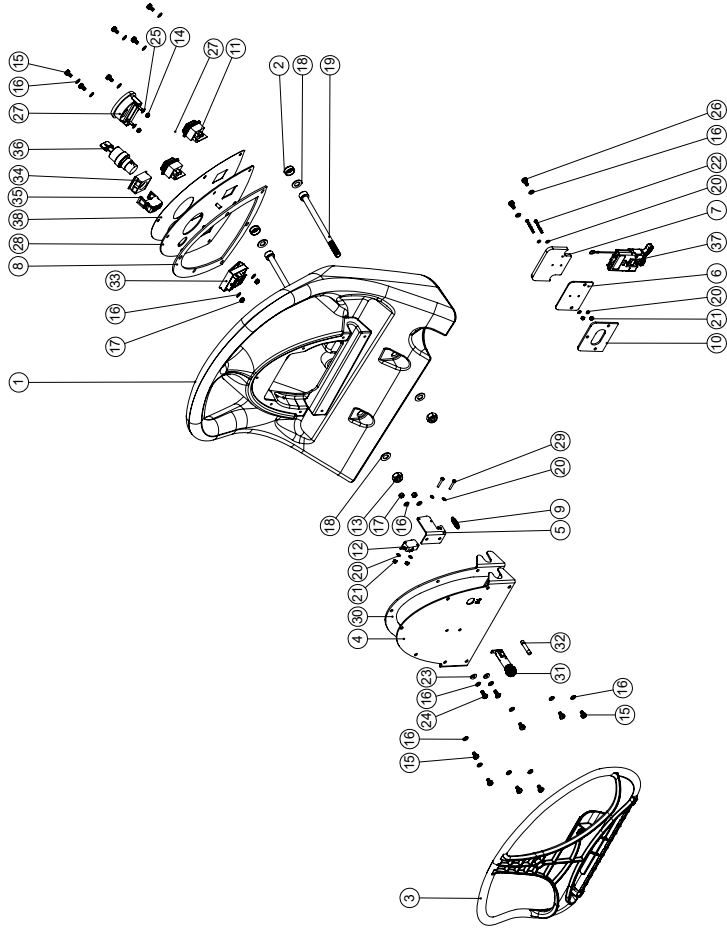
**Numatic International Spare Parts**

**Model No:** TGB6055 EXPLODED VIEW : HANDLE (CHARGERLESS)

NB: FOR WIRING SEE DRAWING: DRW-21949 CHARGERLESS

Internal Code:

904573  
DRAWING: DRW-21603 ISS:A17  
05/10/2022



**Numatic International Spare Parts**

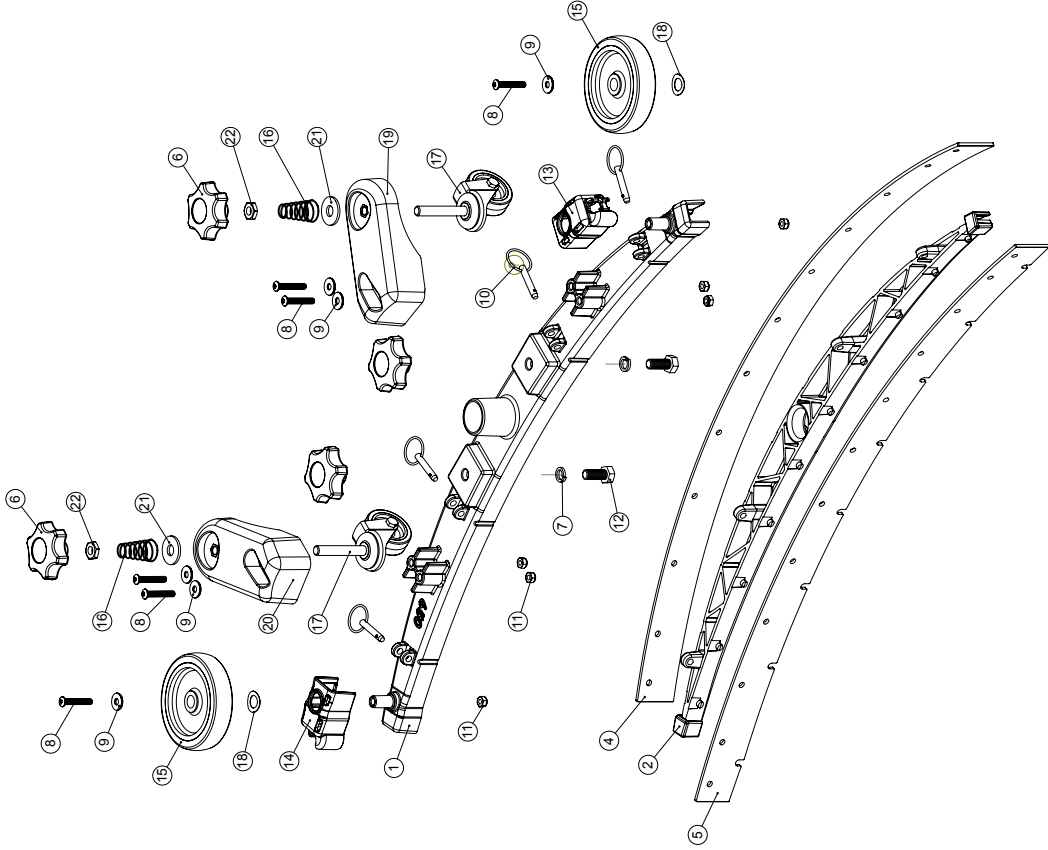
**Model No:** TGB6055 EXPLODED VIEW : HANDLE (CHARGERLESS)

ITEM:	PART No:	Description	Comments	QTY
1	304514	TTV5565 PROCESSED HANDLE MOULDING - CHARGERLESS		1
2	237632	SHOULDER BOLT COVER		2
3	902325	RED HANDLE TRIGGER MOULDING		1
4	902283	HANDLE BACK PLATE ETB6055 PAINTED SILVER		1
5	902251	HANDLE MICRO SWITCH BRACKET PAINTED SILVER		1
6	902557	CHARGER PLUG RETAINING PLATE PAINTED SILVER		1
7	902240	CHARGER PLUG SPLASH GUARD (6MM)		1
8	208336	CONTROL PANEL PUNCHED GASKET		1
9	208356	TRIGGER SPRING		1
10	202105	SOCKET COVER SEALING GASKET		1
11	902235	SWITCH DPST RED ILLUMINATED WITH MEMBRANE 24V		2
12	208391	SNAP ACTION SWITCH		1
13	219897	M10 STAINLESS STEEL NYLON INSERT NUT		2
14	219687	M4 STAINLESS STEEL NYLON INSERT NUT		2
15	291135	M5 X 10MM LONG STAINLESS STEEL POZI PAN SEMS SCREW		13
16	219355	M5 FORM A STAINLESS STEEL WASHER		21
17	219633	M5 STAINLESS STEEL NYLON INSERT NUT		4
18	219903	M10 FORM A STAINLESS STEEL WASHER		4
19	902351	M10 X 150MM LONG SOCKET CAP SCREW STAINLESS STEEL		2
20	219501	M3 FORM A STAINLESS STEEL WASHER		8
21	291154	M3 NYLON INSERT NUT STAINLESS STEEL		4
22	291156	M3 X 30MM LONG POZI PAN SCREW STAINLESS STEEL		2
23	219462	RUBBER WASHER REF NO. 0380810		2
24	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW		2
25	219688	M4 FORM A STAINLESS STEEL WASHER		2
26	291131	M5 X 12MM LONG STAINLESS STEEL POZI PAN SEMS SCREW		2
27	914620	BATTERY HOURS METER NE906	O-RING INCLUDED	1
	902532	BATTERY DISCHARGE INDICATOR + HOUR METER 24V		
28	907115	TGB6055 CONTROL PANEL ASSEMBLY (NEW KEY) PAINTED SILVER		1
29	291155	M3 X 20MM LONG POZI PAN SCREW STAINLESS STEEL		2
30	903062	HANDLE BACK PLATE GASKET		1
31	903032	BULGIN PANEL MOUNT FUSEHOLDER		1
32	903066	FUSE 2.5A (6.3x32)		1
33	903031	TERMINAL BLOCK ASSEMBLY		1
34	907150	FIXING ADAPTER (020G)		1
35	907151	TERMINAL BLOCK N.O. (020E10)		1
36	907149	KEY SWITCH SELECTOR (020SCA1)	907208 SPARE KEYS	1
37	323217	LOOM ASSEMBLY - 1 CIRCUIT		1
38	904765	TGB6055 (TGB1620) CONTROL PANEL OVERLAY		1

**Numatic International Spare Parts**  
**Model No: 650 TWINTEC ALUMINIUM FLOOR TOOL (38MM HOSE, RED TRIM, SERILOR BLADES)**

903347  
 Internal Code: DRAWING: DRW-22621 ISS:A09  
 PRO 27/03/2018

NB: FOR WIRING SEE DRAWING: N/A



**Numatic International Spare Parts**  
**Model No: 650 TWINTEC ALUMINIUM FLOOR TOOL (38MM HOSE, RED TRIM, SERILOR BLADES)**

ITEM:	PART No:	Description	Qty
1	208198	(650MM SCRUB WIDTH) ALUMINIUM SQUEEGEE CASTING (38MM HOSE FITTING)	1
2	903345	(650MM SCRUB WIDTH) RED BLADE HOLDER Moulding (SLOPING PROFILE) (32MM & 38MM HOSE FITTING)	1
	900518	650 REPLACEMENT SERILOR GREEN POLYURETHANE BLADES SET	
4	208970	(650MM SCRUB WIDTH) REPLACEMENT (4.0MM / 35-45 SHORE A) REAR LAMINATED SERILOR POLYBLADE (847MM LONG)	1
5	208987	(650MM SCRUB WIDTH) REPLACEMENT (3.2MM / 40 SHORE A) FRONT MONOLAYER SERILOR POLYBLADE (819MM LONG)	1
6	903281	M10 LOBE KNOB (RED)	4
7	219889	M10 SINGLE COIL STAINLESS STEEL WASHER	2
8	219933	M6 X 35MM SOCKET BUTTON HEAD BOLT STAINLESS STEEL	6
9	219647	M6 FORM G STAINLESS STEEL WASHER	6
10	206953	DETENT PINS	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	6
12	219909	M10 X 25MM LONG HEXAGONAL STAINLESS STEEL SCREW	2
13	237322	RIGHT HAND FLOOR TOOL CLIP Moulding	1
14	237323	LEFT HAND FLOOR TOOL CLIP Moulding	1
15	208796	4 INCH WHEEL	2
16	229175	CONICAL SPRING	2
17	907759	50MM DIAMETER GREY TPR TYRED SWIVEL CASTOR C/W M10 X 60 SWAGED STEM.	2
18	219891	13MM WAVEY WASHER	2
19	906860	ADJUSTABLE FLOOR TOOL CASTOR PLASTIC PLATE LEFT	1
20	906859	ADJUSTABLE FLOOR TOOL CASTOR PLASTIC PLATE RIGHT	1
21	291124	M10 PENNY WASHER STAINLESS STEEL	2
22	219951	A4 (STAINLESS STEEL) M10 HEX LOCK NUT (HALF NUT)	2

**Numatic International Spare Parts**

**Model No:** TGB6055 EXPLODED VIEW : BRUSH DECK

NB: FOR WIRING SEE DRAWING.

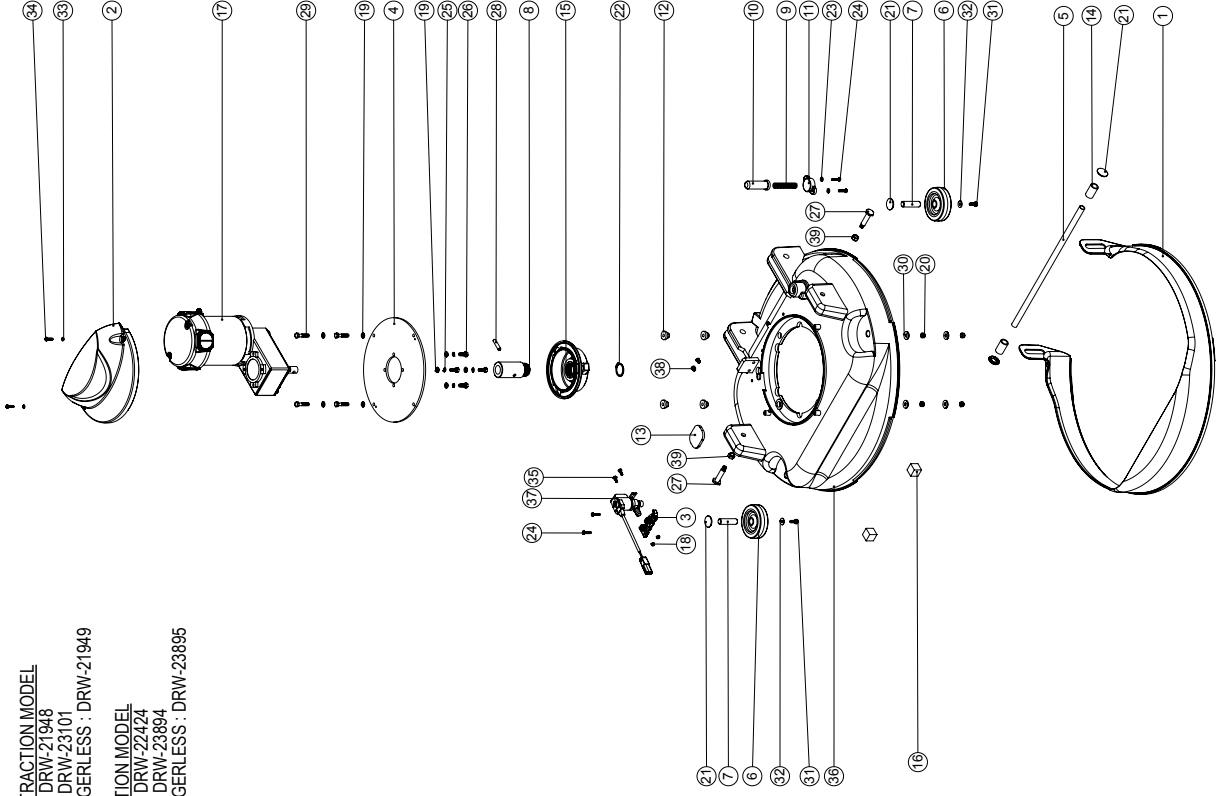
NON-TRACTION MODEL  
230V : DRW-21948  
120V : DRW-23101  
CHARGERLESS : DRW-21949

TRACTION MODEL  
230V : DRW-22424  
120V : DRW-23894  
CHARGERLESS : DRW-23895

Internal Code:

PRO

DRAWING: DRW-21591 ISSA17  
18/10/2018



**Numatic International Spare Parts**

**Model No:** TGB6055 EXPLODED VIEW : BRUSH DECK

ITEM: PART No:	Description	Comments	QTY
1	229562 SPLASH SKIRT MOULDING		1
2	237380 AMER MOTOR COVER		1
3	902556 SOLENOID MOUNT MOULDING		1
4	404166 TTB4045/4055 AMER MOTOR ADAPTOR PLATE PAINT SILVER GREY		1
5	391439 1/2 INCH DIAMETER X 18G STAINLESS STEEL TUBE (0.375)		1
6	204068 3 INCH GREY WHEEL		2
7	206013 BUFFER WHEEL PIN		2
8	208727 DRIVE SHAFT		1
9	219692 COMPRESSION SPRING		1
10	229128 PLUNGER		1
11	223242 PLUNGER MOUNTING PLATE MOULDING		1
12	229285 MOTOR MOUNTING SPACER		4
13	202098 FOOT PEDAL PAD		1
14	208769 NATUARL NYLON SPACER (12.8x18x30)		2
15	230207 DIE CAST CHUCK MACHINED		1
16	902352 FOAM SPACER 20MM		2
17	205245 AMER 100RPM MOTOR	230222 CARBON BRUSHES (SET)	1
18	219687 IM4 STAINLESS STEEL NYLON INSERT NUT		2
19	219870 IM6 FORM A WASHER STAINLESS STEEL		8
20	219642 IM6 STAINLESS STEEL NYLON INSERT NUT		4
21	204021 12.7MM STAINLESS STEEL HUB CAP		4
22	230048 26MM EXTERNAL CIRCLIP		1
23	219355 IM5 FORM A STAINLESS STEEL WASHER		2
24	219568 NC08.34 INCH LG. POZI-PAN SCREW STAINLESS STEEL PLASTITE		4
25	219718 WASHER M6 SPRING STAINLESS STEEL		4
26	219719 IM6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT		4
27	206236 PIVOT PIN		2
28	291079 6MM X 30MM STAINLESS STEEL ROLL PIN		1
29	291022 IM6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		4
30	219647 IM6 FORM G STAINLESS STEEL WASHER		4
31	291132 IM5 X 16MM LONG STAINLESS STEEL POZI PAN SEMS SCREW		2
32	219644 IM5 FORM G STAINLESS STEEL WASHER		2
33	291145 IM4 SHAKEPROOF WASHER STAINLESS STEEL		6
34	219862 IM4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW		2
35	219890 IM4 X 12MM LONG POZI PAN STAINLESS STEEL SCREW		2
36	304445 6055 BASE MOULDING		1
37	902949 TERMINATED SOLONOID CABLE BLACK.125.0M5.2.24		1
38	219009 IM4 BRASS TAPPEX INSERT		2
39	219639 IM8 STAINLESS STEEL NYLON INSERT NUT		2

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